



NEW SYSTEMS FOR LINEAR ASEPTIC FILLING FROM KHS

# Much more

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It's often a combination of small things that have a big impact, as is the case when filling sensitive beverages into PET as well as HDPE bottles. Here, with a whole range of innovations KHS provides more efficiency, more flexibility, more ease of operation and even more product safety.

NON-RETURNABLE PET

RETURNABLE PET

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PHOTOGRAPHY / ILLUSTRATION

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COVER PHOTO

Proven technology, now with many newly developed innovations: the KHS Innofill PET ACF-L linear aseptic filler in the assembly shop.

Mixed milk beverages, juices, smoothies, iced teas and near-water products are in – and the list of sensitive beverages continues to grow. They make high demands of hygienic filling so that the consumer can enjoy them fresh. “When filling and capping beverages so as to prevent recontamination, filling under aseptic conditions especially is a gentle process,” explains Manfred Härtel, filling product manager at KHS in Bad Kreuznach. “There are hardly any alternatives to this technology. KHS is a pioneer in this field. With over 25 years of experience we’re real specialists when it comes to hygiene and freshness. This is also demonstrated by the fact that we offer our customers a full range of systems tailored to suit very different requirements.”

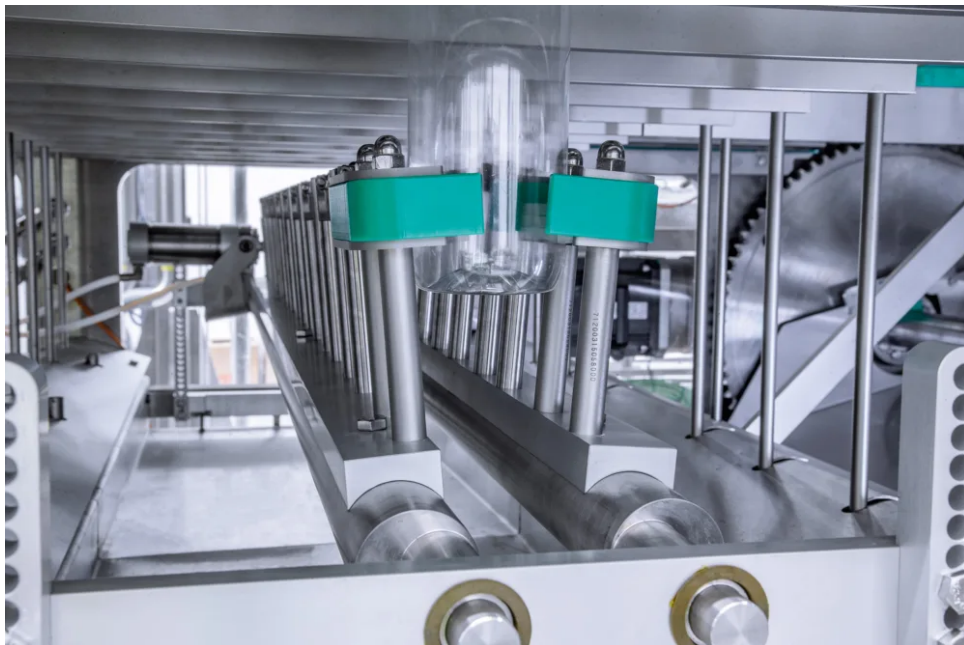
KHS technology is forever state of the art regarding the task at hand, namely the sterile beverage filling of sensitive products, and always provides the best possible hygienic conditions. Nevertheless, KHS is constantly striving to further improve its lines and machines. At the moment a total of seven optimizations for the modular KHS linear aseptic filler are helping to further boost its efficiency and flexibility in particular (for variants of the filler, see the ‘Efficient and flexible’ table).

## **New - variable aseptic block**

KHS’ linear aseptic fillers can be blocked with a rotary stretch blow molder – in this case, an InnoPET Blomax V – to form an extremely compact unit. A transfer module has been developed for this purpose that harmonizes the continuous PET bottle flow with the stepped filling process. This is done with the help of a transfer carousel that separates the containers into units of ten. During a brief stop phase these are removed by grippers and placed in the filler’s carrier plates. There are three variants of the module: one for blocking with a stretch blow molder, a second with an additional discharge to a Plasmax coating machine and a third with an extra bottle infeed that enables the filler to process both PET and HDPE bottles.

## New - optimized bottle infeed

With the variety of bottle formats and designs rapidly increasing, systems have to be more and more flexible. Unlike in the past, following a format changeover the bottle infeed is now no longer set up in a repetitive process that involves loosening and fastening screws, running tests and making fine adjustments. Instead, handwheels marked with scales permit the exact height and diameter of a container to be easily configured and ensure that these settings can be reproduced at all times. This makes format changeovers on machines up to 40% quicker.



With their larger contact surface, improved bottle grippers prevent unwanted rotation of the container during capping.

## New - flexible servo capper

Instead of one drive for all ten capping heads, each capping head is now equipped with two servo drives apiece. While the first drive lifts and lowers the capper cone, the second drive controls the capping rotation. The servo drives are programmed at the HMI. Automated conversion and the reproducibility associated with this allow different caps to be used, thus increasing flexibility without the operator having to make any

manual adjustments. The parameters needed for correct capping of the PET bottles are stored in what are known as cap recipes; each cap used can be individually configured.

## New - improved bottle fixing

Bottle grippers act as an anti-twist lock that holds the container in place just above its base while the screw capper screws the bottle cap closed. The previous circular rubber bumpers held by one arm respectively are now replaced by much larger half-shells that are attached to two arms each. The effect is similar to holding a bottle with two hands instead of with four fingers: the larger contact surface reliably prevents unwanted rotation of the container. The bottles are correctly capped; the number of leaky containers channeled out and thus the reject rate are reduced.

EFFICIENT AND FLEXIBLE —> <b>KHS LINEAR ASEPTIC FILLERS</b>					
Type	Hygiene class (VDMA)	Products	Capacity range (bottles per hour)	Container volume	Material
Innofill PET ACF-L	V (aseptic filling)	UHT milk and cream, still water, juice and near-water beverages	Up to 14,000	100 milliliters to two liters	PET or HDPE
Innofill PET ACF-L TWIN	V (aseptic filling)	UHT milk and cream, still water, juice and near-water beverages	Up to 28,000	100 milliliters to two liters	PET or HDPE
Innofill PET ESL-L	IV (extended shelf life)	ESL milk, natural and drinkable yoghurt, smoothies and fruit juice	Up to 14,000	100 milliliters to two liters	PET or HDPE

## New - improved filling behavior with a switching valve

Increasing product diversity in the beverage industry means that some products are more challenging to fill than others because of their foaming properties. Flexibility is called for here. A new switching valve controls the volume of the inflow to the actual filling valve and thus permits a total of four different infeed speeds. If the infeed is slower or at a lower volume, the amount of foaming is reduced. The infeed speed is stored in the product recipes; there is no need for manual conversion. The filling accuracy is improved; this means the filling volume can be more easily reproduced. Foaming in the bottle during filling is

minimized. This results in a stable output of beverages with different properties, in turn boosting efficiency and the flexibility required to fill a wide assortment of products.

## **New - new ring gap filling valve for pulp and fibers**

If the portfolio requires it, beverages with pulp and fibers can be processed by the new ring gap filling valve without any loss of performance. Products with fibers 15–20 millimeters long and a high pulp content can even be filled without the machine becoming blocked or clogged. As opposed to the usual filling valves with a gas lock, on the new valves the valve cone is directly at the discharge so that nothing sprays or drips. What's more, the filling jet is so homogenous and streamlined that a lot less foam forms in the bottle.

## **New - longer maintenance intervals**

Whereas in the past maintenance was required at relatively short intervals for microbiological reasons, with each session lasting five to eight hours, maintenance intervals have now been lengthened so that machines only need to be serviced once or twice a year. Thanks to improved hygiene, increasing experience in the operation of machines and modern materials such as PTFE\*, KHS has been able to reduce its safety buffer down to a reasonable level. Now four times longer, these intervals are based on one another and include all tests previously performed during maintenance. This gives beverage producers much higher machine availability and yields cost savings for maintenance and overhauls of up to 20% within five years.

\* PTFE = polytetrafluorethylene (Teflon).

»As a pioneer with 25 years of experience in aseptic filling we're real specialists for hygiene and freshness.«



Manfred Härtel  
Product Manager Filling, KHS

More information on our turnkey systems for aseptics can be found on [khs.com](https://www.khs.com).

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Aseptic filling technology from KHS is complemented by an extensive portfolio of process engineering machines that have proven themselves in practical operation many times over. "We provide systems and solutions from a single source," Härtel emphasizes. "These range, for instance, from the blending of components in the syrup room through deaeration and aseptic flash pasteurization just before filling to chunk dosing in a dual-

flow process.” The Dortmund company thus provides the full range of technology needed to produce increasingly popular beverage segments on this particularly lucrative market – technologies that range from the acceptance of the raw materials for the concentrate to the bottles themselves.

## Any further questions?

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